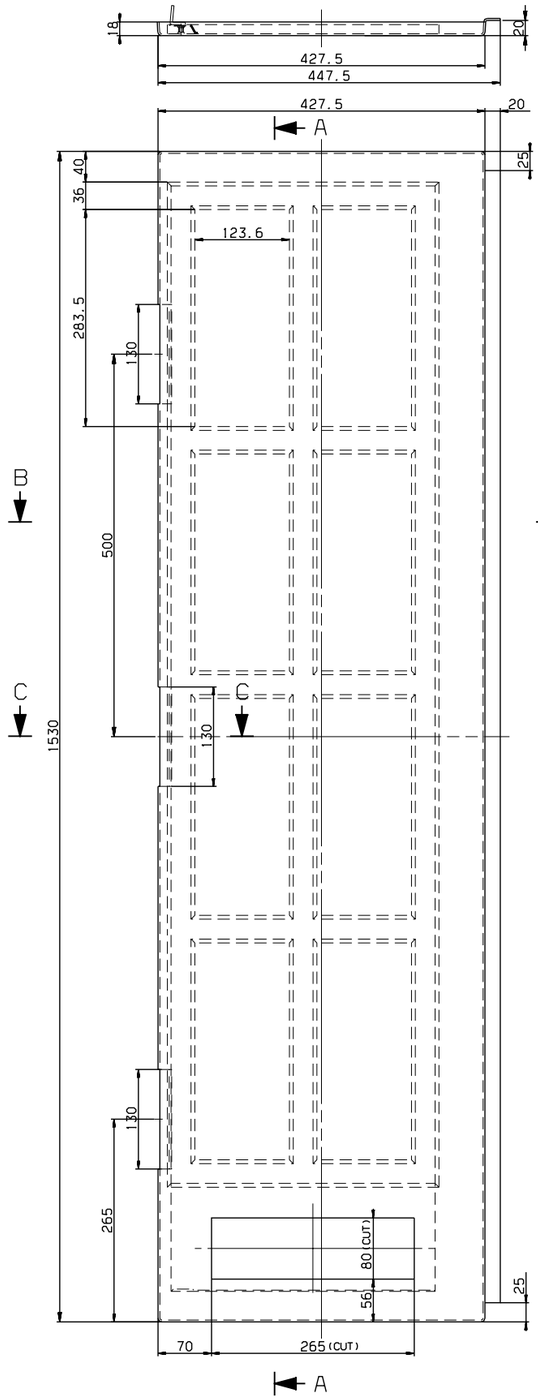
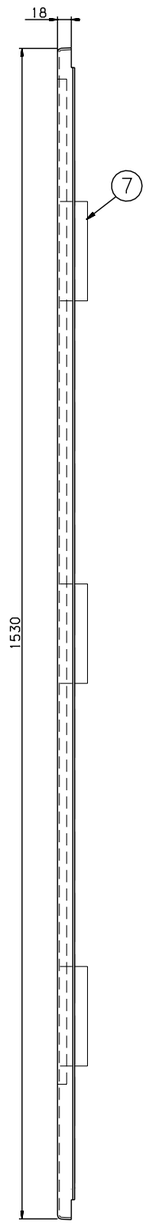
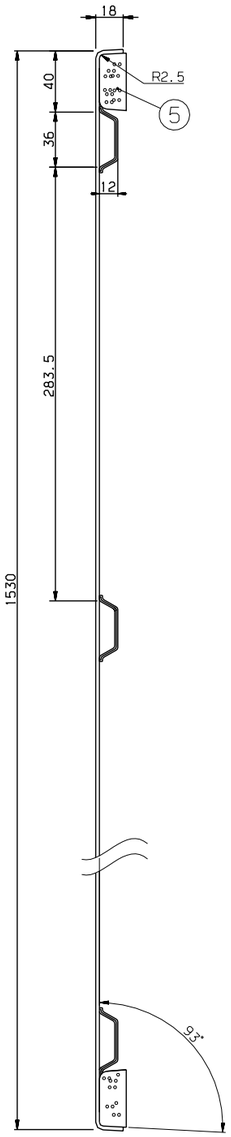
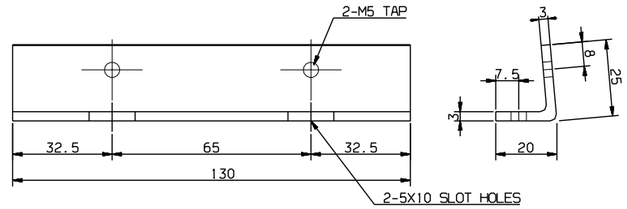
SPECIFICATION APPLIED



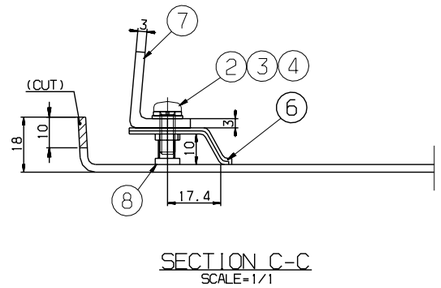




SECTION A-A
SCALE=1/2



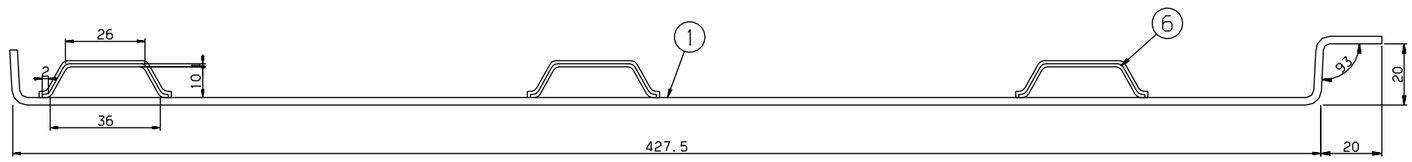
DETAIL #7
SCALE=1/1



SECTION C-C
SCALE=1/1

NOTE:
1. 명기하지 않은 R값은 3-D DATA에 의해 제작할 것.
2. 품번6번은 품번1번에 FRP적층하여 견고히 부착할 것.

1. UNSPECIFIED ROUND VALVE SHOULD BE ACCORDING TO 3D DATA.
2. ITEM #6 SHOULD BE STRONGLY LAMINATED TO #1.



SECTION B-B
SCALE=1/1

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.	비고 REMARKS
8	RFC25008AN0-008	NUTSERT	SUS304	6		M5
7	RFC25008AN0-007	BRACKET, HINGE	SUS304	3		
6	RFC25008AN0-006	STIFFNER	A6063	1		T1
5	RFC25008AN0-005	PACKING	PU SPONGE	AR		T14
4	RS60807-008S	WASHER, PLAIN	SUS304	6		M5
3	RS60801-005S	WASHER, SPRING	SUS304	6		M5
2	RS60610-088S	SCREW, R.H	SUS304	6		M5X14
1	RFC25008AN0-001	COVER	FRP	1		T2.5

승인 APP	H.G.RYU 2008.10.10	재질 MAT'L	명 칭 TITLE	COVER, GDB (1)	
검도 CHK	H.S.KIM 2008.10.10	용융중 G.W			
설계 DGN	J.I.LEE 2008.10.10	일부교시 MC / WD / CT: B / B / B	도면 번호 DRG. NO	MS RFC25008AN0	Ver. 00 / Rev. --
제도 DRG		SIZE A1	SCALE 1/4	매수 SHEET 1 of 1	

08-3D5101 A | FC-069 | 논-PRJT | 참관본승

HYUNDAI Rotem 현대로템주식회사

참관승 REF. NO. FCP03645

기호 MARK	일자 DATE	변경 내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

기호 MARK	일자 DATE	변경 내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP

일반 GENERAL	A	B
~ 40	2	4
~ 30	2	3
~ 10	1	1.5
< 3	0.5	1

주물 CASTING	A	B
~ 3150	-	7
~ 1600	4	5
~ 800	3	4
~ 400	2	3
~ 200	1.5	2
~ 100	1	1.5

용접 WELDING	A	B	C
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

절삭 MACHINING	A	B	C
~ 400	0.2	0.4	0.8
~ 100	0.1	0.2	0.4
~ 10	0.05	0.1	0.2

구멍 HOLE	A	B	C
~ 20M	0.2	0.4	0.8
~ 12M	0.1	0.2	0.4
~ 6M	0.05	0.1	0.2

조립 ASSEMBLY	A	B	C
~ 20M	0.4	0.8	1.6
~ 12M	0.2	0.4	0.8
~ 6M	0.1	0.2	0.4

프레스 PRESS	A	B	C
~ 20M	0.4	0.8	1.6
~ 12M	0.2	0.4	0.8
~ 6M	0.1	0.2	0.4

판금 SHEET METAL	A	B	C
~ 20M	0.2	0.4	0.8
~ 12M	0.1	0.2	0.4
~ 6M	0.05	0.1	0.2

다듬질 FINISHING	A	B	C
~ 20M	0.1	0.2	0.4
~ 12M	0.05	0.1	0.2
~ 6M	0.03	0.05	0.1

가공 MACHINING (±)	A	B
~ 20M	8	14
~ 15M	7	12
~ 12M	6	10
~ 8M	5	8
~ 4M	4	6
~ 2M	3	4
~ 1M	2	3
~ 315	1	2
~ 120	1	2
~ 30	1	1

용접 구조물 WELDING (±)	A	B	C
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

조립 ASSEMBLY	A	B	C
~ 400	0.2	0.4	0.8
~ 100	0.1	0.2	0.4
~ 10	0.05	0.1	0.2

가공 MACHINING (±)	A	B
~ 3150	-	7
~ 1600	4	5
~ 800	3	4
~ 400	2	3
~ 200	1.5	2
~ 100	1	1.5

주물 CASTING (±)	A	B
~ 20M	8	14
~ 15M	7	12
~ 12M	6	10
~ 8M	5	8
~ 4M	4	6
~ 2M	3	4
~ 1M	2	3
~ 315	1	2
~ 120	1	2
~ 30	1	1

용접 구조물 WELDING (±)	A	B	C
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

절삭 MACHINING (±)	A	B	C
~ 400	0.2	0.4	0.8
~ 100	0.1	0.2	0.4
~ 10	0.05	0.1	0.2

일반 GENERAL	A	B
~ 40	2	4
~ 30	2	3
~ 10	1	1.5
< 3	0.5	1

주물 CASTING	A	B
~ 3150	-	7
~ 1600	4	5
~ 800	3	4
~ 400	2	3
~ 200	1.5	2
~ 100	1	1.5

| 용접 WELDING